

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

**(19) World Intellectual Property Organization
International Bureau**



**(43) International Publication Date
25 January 2001 (25.01.2001)**

PCT

**(10) International Publication Number
WO 01/05592 A1**

(51) International Patent Classification⁷:	B41F 15/46, H05K 3/12	(72) Inventor; and
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(21) International Application Number:	PCT/GB00/02781	(74) Agent: BODEN, Keith, McMurray; D Young & Co., 21 New Fetter Lane, London EC4A 1DA (GB).
(22) International Filing Date:	19 July 2000 (19.07.2000)	(81) Designated States (national): CA, JP, US.
(25) Filing Language:	English	(84) Designated States (regional): European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).
(26) Publication Language:	English	
(30) Priority Data: 9916906.2	19 July 1999 (19.07.1999)	GB Published:

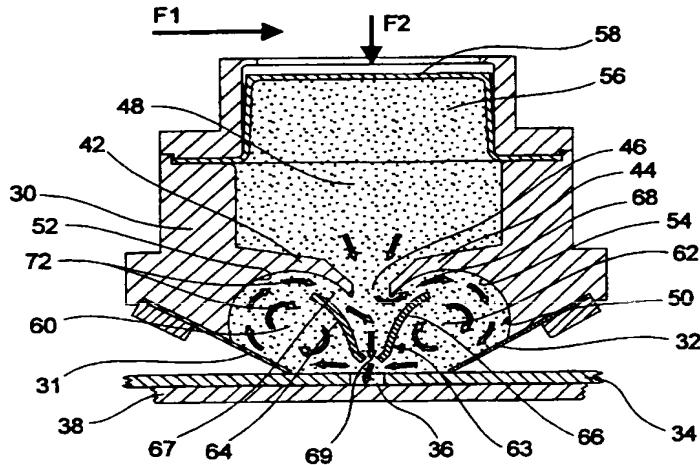
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Published:

— *With international search report.*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: IMPROVEMENTS RELATING TO SCREEN PRINTING



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(57) Abstract: A screen printing head for a method of applying a pasty product to a printing screen, the printing head comprising : a main body (30); wiper blades (31, 32) disposed to the main body for contacting a printing screen (34); a first chamber (48) providing a reservoir for containing a supply of pasty product, the first chamber being defined at least in part by the main body and including at least one outlet opening (46) through which pasty product is in use forced under pressure; a second chamber (50) in fluid communication with the at least one outlet opening, the second chamber being defined in part by the main body and the wiper blades and being in use in communication with the printing screen; and a flow director (63) disposed in the second chamber and configured such as in use to cause a circulatory flow of pasty product contained therein which passes over the surface of the printing screen and a flow of pasty product towards the printing screen which acts to force pasty product of the circulatory flow towards the printing screen and into apertures therein.